



USERS GUIDE FOR APPLICATION OF ZYVAX WATER-BASED RELEASE **SILVERSHIELD 320 (low slip)**

DESCRIPTION

SILVERSHIELD 320 is an odorless 100% water-based, NON VOC specialty release agent. SILVERSHIELD 320 is designed to be applied directly on top of the Zyvax Waterbased release agents WATERSHIELD or ENVIROSHIELD to improve surface adhesion for low tack prepregs and Sealant tapes.

When using SILVERSHIELD 320 together with BREEZ SEALER BN201, WATERSHIELD or ENVIRO-SHIELD, you will obtain a complete solvent free working place. Silvershield 320 has a low release effect - also suitable for polyester-productions with higher shrinkage on female moulds.

HOW TO USE

- 1.) Apply a light coat of Silvershield 320 directly on top of Watershield or Enviroshield, using a clean lint free cloth, or hand sprayer. **(Do not wipe off.)**
- 2.) Wait approximately 10-15 minutes to dry by roomtemperature 18-21 C
HEAT: If application has been made to a warm surface, a shorter waiting period is needed.
- 3.) It will now only be necessary to reapply the Silvershield 320 between EACH demoulding to keep the release working.
- 4.) **Important: Use always sealer (e.g. BREEZ Sealer BN201) and Watershield or Enviroshield on new, cleaned or repaired molds, before you apply Silvershield 320**

To separate Silvershield 320 from other release coats in production, this product will be delivered in 1 liter cans, with a quite different design!