



USERS GUIDE FOR APPLICATION OF ZYVAX WATER-BASED RELEASE AGENTS

WATERSHIELD (high slip) **ENVIROSHIELD (medio, low slip)**

DESCRIPTION

Watershield and Enviroshield are both versatile, odorless and NON VOC release Formulations, designed specifically to meet the "Green Chemistry" requirements around the world. When using Watershield or Enviroshield, you can achieve a solvent-free work place. **Watershield gives a high slip**, and is designed to moulds where the moulded parts is more difficult to demould. **Enviroshield is designed to bigger moulds, and where the moulded parts is easy to release.** The application of the products is the same, so please follow the instructions as following:

HOW TO USE

- 1.) Apply one light coat of Watershield or Enviroshield the mould, using a lint free cotton cloth or Mop.
- 2.) **Wait approximately 1 minute**, and then lightly wipe over the mould surface, using a separate clean lint free cotton cloth or Mop.
- 3.) Wait 15 minutes and apply the second coat of Watershield or Enviroshield. (All types of moulds need 2 layers of slipcoats after sealing.)
- 4.) **Wait approximately 1 minute**, and then lightly wipe over the mould surface, using a separate clean lint free cotton cloth or Mop.
- 5.) Allow a set time of 30 minutes before using the mould. If application has been made to a warm surface, a shorter waiting period is needed.

The mould is now ready for multiple releases.

- 5.) For touch up apply a single coat of Watershield or Enviroshield as above, wait 30 minutes and continue processing.

Note: The mould have to be Sealed before using Watershield or Enviroshield

Watershield and Enviroshield can be applied directly over solventbased Slipcoats and solvent-based Sealers, but solventbased Slipcoats can **not** be applied over water-based Slipcoats. Cleaning with Granudan Cleaner GR-08.